Enclosed you will find everything needed for the assembly and use of your Grill cart. Two people make assembly and installation easier. The parts and hardware included are:

**Hardware included:**
- 22 - 3/8" x ½" Button Head Screws
- 4 - Acorn Nuts
- 1 - Hex Key – 7/32"
- 4 - Roundhead Rivets
- 4 - Push nuts

**Components included:**
- 1 – Alderwood Board (If ordering the Grill Cart with Board)
- 2 - Upright Rectangular Supports
- 1 – Lower Shelf (holes are tapped)
- 1 – Top Shelf (with through holes)
- 5 – Crossbars
- 2 – Cart Handles
- 2 - 1" Grids (1 if ordering the Grill Cart with Board)
- 4 - Casters (2 with brakes)
- 6 - Hooks
ASSEMBLY INSTRUCTIONS

Components included:
1 – Alderwood Board (If ordering the Grill Cart with Board)
2 - Upright Rectangular Supports
1 – Lower Shelf (holes are tapped)
1 – Top Shelf (with through holes)
5 – Crossbars
2 – Cart Handles
2 - 2" Grids (1 if ordering the Grill Cart with Board)
4 - Casters (2 with brakes)
6 - Hooks

Hardware included:
22 - 3/8" x ½" Button Head Screws
4 - Acorn Nuts
1 - Hex Key
4 - Roundhead Rivets
4 - Push nuts
Cart Assembly

1) Insert Roundhead Rivets into the small holes on the outside of the Lower shelf so that they protrude inside the shelf. Slide a push nut onto each rivet and push toward the Lower Shelf so the rivets are held tightly.

2) Lay upright supports on the floor in the horizontal position. Set the Lower Shelf inside the upright legs and align the mounting holes.

3) Attach the Lower Shelf using 4 of the 3/8" x ½" Button head screws (2 on each side). The button head screws should be inserted through the upright leg into the threaded hole of the Lower Shelf. All screws should be finger tight until step 6.

4) Place the Top Shelf on the outside of the uprights and attach using 4 of the 3/8" x ½" Button head screws (2 on each side). The button head screws should be inserted through the Top Shelf into the threaded holes on the Upright Supports.

5) Lift the unit into the upright position and install the Crossbars aligning them with each set of threaded holes inside the Upright Supports at the bottom of the cart using ten of 3/8" x ½” button head screws.

6) Square up entire unit and **Tighten down all button head screws.**

7) Gently tilt unit backwards until it is lying flat on the floor again. Attach the four caster wheels to the bottom of the threaded upright leg tabs by screwing them in until they are tight. Next screw the acorn nuts onto the caster stem and tighten. **Lock the caster wheels** by flipping the tab on each wheel into the down position.

8) Carefully place the unit back into the upright position.

9) Now place the grid pieces into the shelves so they rest on the rivets or on the top of the uprights. If you have ordered the Grill Cart with the Board, you will put the grid on the Lower Shelf and the Board on the Top Shelf. Your Grill Cart in now fully assembled. Release the locks on the wheels to move.

**WARNING**

It is important that your rack is assembled correctly. If the unit is assembled or used incorrectly, it could become unstable and collapse, possibly causing injury.

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**Limited Warranty:** This product is warranted to be free of material defects for a period of five years from the date of purchase. Customer’s exclusive remedy shall be the repair or replacement of the defective product and shall be subject to the following conditions: (1) notice of any defect is received by Enclume within the warranty period and (2) customer returns the defective product to Enclume Design Products, 24 Colwell St., Port Hadlock, WA 98339, **postage prepaid** within 20 days following a return authorization number (which may be obtained by telephoning the number at the top of this instructions) being provided to the customer by Enclume. There are no other warranties, expressed or implied. **THERE ARE NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ENCLUME SPECIFICALLY DISCLAIMS ANY AND ALL INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF THE PURCHASE OR USE OF ENCLUME’S PRODUCTS.**
Caring for Your Powder Coated Product

With proper care and attention your Powder Coated item will continue to look great for years to come. There are a few, simple care points we ask you to read and follow:

Your rack is easy to keep clean if maintained periodically so dust and debris does not accumulate thickly.

Clean with mild soap and warm water. Products that have been powder coated should be cleaned with a soft brush or cloth, using mild soap and water. Soaps that have emulsifiers that break down common stains and are scum free are the best to use. The exposed surfaces of powder coated products are the most critical and should be cleaned weekly or bi-weekly.

That’s all you need to know and do to keep your Grill Cart looking as good as new. Enjoy!